#### **Electrochemical Deposition of Silver Oxide Nanostructure for CO<sub>2</sub>** Gas Sensing Application N. K. Hassan<sup>b</sup> Ava A. Abeed<sup>a</sup> Abdullah M. Ali<sup>c</sup>

#### Tikrit University, College of Education for Pure Sciences, Physics Department

<sup>b)</sup>nadimkh4@tu.edu.iq <sup>c)</sup>Abdullah.ma1763@tu.edu.iq <sup>a)</sup>Om.eraya@st.tu.edu.ig

#### Abstract:

High-quality 3D silver oxide nanostructures (Ag<sub>2</sub>O) were deposited in the form of nanocrystals on n-type Si using silver nitrate with low-cost and easily controlled technique, which is electrochemical deposition (ECD). Ag<sub>2</sub>O has unique potential applications for CO<sub>2</sub> gas sensor. The manufacture of a high-performance CO<sub>2</sub> gas sensor can be achieved based on Ag<sub>2</sub>O nanoparticles and growth conditions, such as annealing temperature of the samples produced. Images of Field Emission Scanning Electron Microscope (FESEM) showed Ag<sub>2</sub>O nanoparticles in the form of crystals at different annealing temperatures. High crystallization was achieved with a low level of defects of Ag<sub>2</sub>O nanostructures prepared at room temperature on Si for the sample annealed at 600 °C. The XRD pattern showed that the prevailing peak is at (111). The real-time of start/stop was measured with and without CO<sub>2</sub> gas applied to a sensor manufactured based on Ag<sub>2</sub>O nanostructures prepared, response time, recovery and sensitivity (3.8, 4.3 and 37.7%), respectively.

Keyword: Silver oxide nanostructures, electrochemical deposition (ECD), thermal vacuum machine, sensitivity.

#### الملخص:

تم ترسيب هياكل أوكسيد الفضة النانوية ثلاثية الأبعاد عالية الجودة (Ag2O) في شكل بلورات نانوية على n-type Si باستخدام نترات الفضة AgNH3 بتقنية منخفضة التكلفة ويمكن التحكم فيها بسهولة ؛ الترسيب الكهروكيميائي (ECD). تمتلك Ag<sub>2</sub>O النانوية تطبيقات محتملة فريدة لمستشعر غاز ثاني أوكسيد الكاربون. ويمكن تحقيق تصنيع مستشعر غاز ثاني أوكسيد الكاربون عالى الأداء استنادًا إلى جسيمات Ag<sub>2</sub>O النانوية واعتمادًا على ظروف النمو مثل درجة حرارة التلدين للعينات المنتجة. أظهرت صور المجهر الإلكتروني الماسح للانبعاث المجالي (FESEM) جسيمات Ag2O النانوية على شكل بلورات تحت التلدين المختلفة. وتم تحقيق تبلور عالى مع مستوى منخفض من عيوب الهياكل النانوية Ag<sub>2</sub>O المحضرة في درجة حرارة الغرفة على Si للعينة الملدنة عند ℃ 600، وأظهر نمط XRD أن الذروة السائدة عند (111). وتم قياس تبديل التشغيل/ الإيقاف في الوقت الفعلى مع وبدون غاز ثاني أوكسيد الكاربون المطبق على مستشعر مُصنَّع استنادًا إلى الهياكل النانوية Ag<sub>2</sub>O المحضرة وزمن الاستجابة والاسترخاء والحساسبة 3.8 و 4.3, 37.7%.

الكلمات المفتاحية: هياكل اوكسيد الفضنة النانوية، الترسيب الكهروكيميائي، نظام التفريغ الحراري، التحسسية.

#### Introduction

Ag<sub>2</sub>O particles have attracted considerable attention due to their extensive properties and uses in photovoltaic (PV) cells and gas sensors for their high chemical sensitivity to gases [1, 2]. Ag<sub>2</sub>O is a transparent p-type semiconductor with a simple cubic structure. It is used in different ways, including the deposition of thermal oxidation of silver membranes [3], thermal evaporation [4], and the electrochemical deposition method employed in the current study [5]. When depositing Ag<sub>2</sub>O on Si, the membranes are heated for 60 min at varied temperatures (500,550,600,650 °C), respectively. The synthetic and surface characteristics of deposited samples and their changes are studied through changing the temperatures. This is to obtain the best membrane with appropriate structure, reduce the lattice asymmetry of crystals, and improve sensor performance for detecting  $CO_2$  gas with measuring the highest sensitivity at the lowest time of response and recovery.

### **Experimental Method**

Ag<sub>2</sub>O was deposited on Si, where Si samples were cleaned by immersing them in Hcl for 5 min with concentration of 95%. After that, they were immersed in ionic water and placed in diluted methanol CH<sub>3</sub>OH for 5 min. Then, they were washed with ionic water and immersed in absolute ethanol C<sub>2</sub>H<sub>5</sub>OH for 5 min and the sample was washed with distilled water and then dried. Ag<sub>2</sub>O solution was prepared using 0.894 gm of AgNH<sub>3</sub> with molarity of 0.1% and placed in 50 ml of distilled water with constant stirring. The deposition process on Si was for 1hr and then the sample was placed in the electric oven for 60 min at a temperature of 500 °C to oxidize it and get the Ag<sub>2</sub>O membrane. The depositions process was repeated for three samples using the same time with different temperatures (550, 600, 650 °C), respectively. The synthetic properties were studied by using X-ray diffraction (XRD) machine with copper radiation (Cu- radiation), with voltage of (40 kV) and current of (30 mA). The structural characteristics of the material surface were studied using field emission scanning electron microscope (FESEM). In order to design a gas sensor, the junction of a metal-semiconductor-metal (MSM) was done and AL was deposited on Ag<sub>2</sub>O in thermal vacuum machine to obtain the Schottky diode using Fingers pattern where each electrode contained five fingers with a thickness of 230  $\mu$ m, length of 3.3 mm and the distance between each two fingers was 400  $\mu$ m. After depositing AL, the sensor was annealed at 450 °C for 5 min. For obtaining CO<sub>2</sub> gas sensor, AL was deposited with a thickness of 200 nm. Therefore, the highest sensitivity was measured for samples at the lowest time of response and recovery.

#### **Results and Discussion**

Figure (1) shows (FESEM) images of  $Ag_2O$  samples regularly distributed on Si. The images demonstrate a difference in the order and distribution of particles as temperatures increase. The particles are in a crystallike shape of a regular size with decreased distances between them. When the temperatures change from 500 °C to 550 °C, there appears a combination of large and small particles. However, the best results are obtained at 600 °C and 60 min, which corresponds to XRD results in figure (2).



Figure 1: FESEM images of Ag<sub>2</sub>O structures deposited on n-type silicon (111) and annealed for 1hr at temperatures of a) 500 °C, (b) 550 °C, (c) 600 °C, (d) 650 °C

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# Figure 2: X-ray diffraction pattern of Ag<sub>2</sub>O structures deposited on n-type silicon (111) and annealed for 1hr at temperatures of a) 500 °C, (b) 550 °C, (c) 600 °C, (d) 650 °C

Figure (2) presents polycrystalline membranes and peaks that clarify the type of silver oxide with cubic structure. The prevailing phase is at level (111) corresponding to JCPDS of the annealed sample at 600 °C for 60 min. The results show increased intensity of all peaks as temperatures increased. The average crystalline size (D) is measured using Debye-Scherrer equation [6]:

Where  $\beta$  is the width of the curve at the mid intensity; Q is constant determined by type of material. Table (1) represents the average granular size of samples.

Annealing temperature °C	Average Crystalline size (nm)			
500	56			
550	84			
600	146			
650	58			

 Table 1: The average crystalline size for all samples

The sensitivity of gas sensor, which represents the change in particle conductivity at  $CO_2$  exposure, is calculated and can be written in terms of resistance [7,8]:

 $S(\%) = \frac{R_{gas} - R_{air}}{R_{gas}} \times 100 \dots (2)$ 

Where S is sensitivity;  $R_{gas}$  is resistance measured by the presence of CO<sub>2</sub>; and  $R_{air}$  is resistance measured in dry air.

Figure (3) shows the sensitivity of  $Ag_2O$  particle samples at 100 °C, which reveal an improvement in gas response as the annealing temperature of the implanted samples increases. The highest sensitivity of the nanocrystal-shaped-prepared samples is at a temperature of 600 °C, which means improved CO<sub>2</sub> response. While the sensitivity of  $Ag_2O$  at 650 °C and the response of CO<sub>2</sub> are both decreased. The sensor works with low concentrations and high sensitivity value (37.7%), time

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of response and recovery (tres=3.8, trec=4.3 sec) at concentration (19.5 ppm). Accordingly, sensor prepared from  $Ag_2O$  shows good sensitivity  $CO_2$  due to its good synthetic characteristics.

## Table 2: the values of response time $(t_{res})$ , recovery time $(t_{rec})$ and sensitivity (S%) with changing the gas concentration for all samples

Annealing temperature °C	Concentration (ppm)	Sensitivity (%)	Res. Time (sec)	Rec. Time (sec)
500	1.3	1	6.2	11.2
	5.0	1.2	3.9	2.1
	19.5	1.5	2.2	2.1
550	1.3	4.7	17.0	22.0
	5.0	5	10.7	9.2
	19.5	6	4.7	9.5
600	1.3	20	14.8	19.8
	5.0	33	11.7	13.3
	19.5	37.7	3.8	4.3
650	1.3	3	3.6	8.6
	5.0	4	13.3	7.6
	19.5	4.7	12.4	12.0

Figure (3) shows that the resistance increases with the increase in gas concentration, leading to increased sensor sensitivity.



Figure 3: Sensitivity change over time for best response to patterns

#### Conclusion

Ag<sub>2</sub>O was prepared from the AgNH<sub>3</sub> material using electrochemical deposition method for 60 min and annealed at different temperatures (500, 550, 600, 650 °C), respectively. The XRD results showed that Ag<sub>2</sub>O is polycrystalline with a cubic structure and the prevailing phase is level (111). The FESEM results demonstrated that the best regular crystalline structure of Ag<sub>2</sub>O is at 600°C, which corresponds to the results of XRD. CO<sub>2</sub> sensor is also manufactured by depositing AL on Ag<sub>2</sub>O using a thermal vacuum machine. Sensor sensitivity for membranes prepared is

calculated at the best synthetic structure at 600 °C. The highest sensitivity value is (37.7%) at the lowest time of response and recovery (tres=3.8, trec=4.3 sec).

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